# Copolymerization

# Copolymerization of Methyl- and Buthylmethacrylate with Electron-Donor N-(2-Hydroxyethyl)Carbazolyl Methacrylate and Electron-Acceptor ( $\beta$ -Hydroxyethyl)-3,5-Dinitrobenzoyl Methacrylate

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# Summary

The radical copolymerization of methyl- and butyl methacrylates with an electrondonor monomer: N-(2-hydroxyethyl)-carbazolyl methacrylate and an electron-acceptor monomer: ( $\beta$ -hydroxyethyl)-3,5-dinitrobenzoyl-methacrylate respectively, in dioxane at 60°C was investigated. The reactivity ratios of the binary systems were computed by using the Kelen-Tüdös method. The azeothropic compositions were established according to the respective copolymerization diagrams.

### Introduction

In a series of papers SIMIONESCU, PERCEC and NATANSOHN (1980, 1981a and 1981b) have discussed the copolymerization behaviour of the electron-acceptor monomer ( $\beta$ -hydroxyethyl)-3,5-dinitrobenzoyl methacrylate (DNBM) with the donor monomer N-(2-hydroxyethyl) carbazolyl methacrylate (HECM), showing that the copolymerization is influenced by intermolecular charge-transfer complexation of the electron-donor and the electron-acceptor monomer pair. Although copolymerization ratios were dependent on both temperature and solvent, in the particular case of dioxane at 60°C, copolymerization occured ideal azeothropic ( $r_1=r_2=1$ ).

Beacause of the improvement of the rheological properties of the above systems (SCHNEIDER et al., 1982) it seemed of interest to extend the study of the influence of CT-complexation on viscoelastic properties of polymer systems with variable content of donor and acceptor groups respectively, obtained by copolymerization of the donor and acceptor monomers respectively, with methylmethacrylate (MMA) and butylmethacrylate (BMA).

# Experimental

Copolymerizations were carried out in Argon and/or vacuum in Dioxane at  $60^{\circ}$ C using 1w/w% of AIBN and a global monomer content of 0.5 mole/l.

HECM (SIMOINESCU et al., 1980a) and DNBM (SIMIONESCU et al., 1980) were synthesized as previously reported, whilst MMA and BMA were purified by conventinal methods. Copolymers were precipitated with methanol and than vacuum dried. The contents of HECM and DNBM respectively, in copolymers were measured by UVspectroscopy, using for calibration low-molecular model compounds, i.e. the corresponding acetates, ( $\beta$ -hydroxyethyl)-3,5-dinitrobenzoyl-acetate (DNBAc) and N-(2-hydroxyethyl) carbazolyl acetate (HECAc).

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Both the acetates were synthesized by the reaction between acetyl chloride and the respective alcohol, followed by a rigorous purification. The UV spectra of the low-molecular model compounds are presented in Fig.1.



Fig.1 UV spectra of HECAc - full line - and of DNBAc - dotted line - in CHCI<sub>3</sub> at 25°C

Starting with the method described by CHERNOBAL et al. (1965) the relations were deduced:

$$X_{\text{HECM}} = A_{\text{copol}}.M_1 / (A_{\text{HECAc}}.M_2 - A_{\text{copol}}.(M_2-M_1))$$

$$X_{\text{DNBM}} = A_{\text{copol}}M_1 / (A_{\text{DNBAc}}M_1 - A_{\text{copol}}(M_3 - M_1))$$

 $X_{\rm HECM}$  and  $X_{\rm DNBM}$  are the mole fractions of the respective monomers in the copolymers. A<sub>COPOI</sub>, A<sub>HECAC</sub> and A<sub>DNBAC</sub> are the absorbances of the copolymer and the model compounds, respectively measured at the same wavelength in CHCl<sub>3</sub> at 25°C. A<sub>HECAC</sub> (294 nm) =  $6.5 \times 10^{-2}$  and A<sub>DNBAC</sub> (250 nm) =  $4.1 \times 10^{-2} \text{l.mg}^{-1}$ .cm<sup>-1</sup> in the Lambert-Beer range.

The molecular weights are of the monomer units:  $M_1$  for the Methyl- and the Butyl Methacrylate, respectively,  $M_2$  for the HECM and  $M_3$  for the DNBM monomer unit.

The copolymerization data for  $60^{\rm O}C$  and 0.5 M total monomer concentration are prezented in TABLE I.

Except the system MMA-DNBM copolymerization was conducted up to high conversion.

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	WW	A-co-DNBM				MMA-0	co-HECM		
Sample	Х	Conver- sion,%	Т	Reaction time	Sample	×	Conver- sion,%	Y	Recation time
MADN1	7.00	5.9	7.06	3h26min	MAHE1	7.00	33.8	7.62	4h53min
MADN2	3.00	1.7	3.18	3h12min	MAHE2	3.00	43.1	3.18	4h53min
MADN3	1.67	11.3	2.22	4h58min	<b>MAHE3</b>	1.67	45.8	1.92	3h56min
MADN5	1.00	<b>з•</b> 0	1.28	3h53min	<b>MAHE5</b>	1.00	53.6	2.29a	3h38min
MADN6	0.60	6.4	0.82	3h49min	MAHE 6	0.60	57.4	0.90	3h19min
MADN7	0.33	4.2	0.45	4h17min	<b>MAHE7</b>	0.33	43.3	0.64	1h25min
MADN8	0.14	2.1	0.21	3h48min	MAHE8	0.14	70.2	1.25ª	1h25min
	BM	A-co-DNBM				BMA-0	CO-HECM		
BMDN1	7.00	41.7	5.80	11h30min	BMHE1	7.00	43.9	7.85	4h3Omin
BMDN2	3.00	28.6	2.76	11h30min	BMHE2	3.00	56.9	3.37	5h10min
BMDN3	1.67	23.0	1.69	11h30min	<b>BMHE3</b>	1.67	57.3	2.14	4h38min
BMDN5	1.00	30.5	1.03	11h3Omin	BMHE5	1.00	63.0	1.30	4h17min
BMDN6	0.60	27.8	0.70	11h30min	BMHE6	0.60	58.1	1.02	3hO6min
BMDN7	0.33	34.5	0.47	12h48min	BMHE7	0.33	62.8	0.80	2h47min
BMDN8	0.14	34.0	0.20	12h48min	BMHE8	0.14	63.7	0.55	2h32min

 $X=M_1/M_2$  (monomer feed) ;  $Y=dM_1/dM_2$  (copolymer composition by UV measurement)  $^a$  were not used for calculation of copolymerization ratios

Consequently the method of TÜDÖS et al. (1975) was used for computing reactivity ratios.

### **Results and Discussion**

Using the data of Table I, in Figure 2 are presented the respective KELEN-TÜDÖS plots for both the low and high conversion level.

The reactivity ratios were computed from the two intercepts ( $\xi = 0, 1$ ) of the best straight lines according to the recommended expression

$$\eta = (r_1 + r_2 / \alpha) \xi - (r_2 / \alpha)$$

being an adjustable parameter for uniform distribution of experimental data.



Fig.2. Kelen-Tüdös plots of the studied copolymer systems

The obtained values of reactivity ratios, together with the respective quadratic correlation factors,  $\beta^2$ , and the used adjustable parameter,  $\alpha$ , are summarized in TABLE II.

The copolymerization reactivity ratios presented in Table II were then used to draw in Figure 3 the copolymerization diagrams of the studied systems.

It is evident that the concordance between experimetal data (points) and calculated conversion curves (full lines) is quite satisfactory in both the copolymeric systems with the acceptor monomer, DNBM, irrespective of the different conversion degrees reached.

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Polymer system	r1	r <sub>2</sub>	α	ß2	Azeothrope
MMA-DNBM	1.01	0.60	0.819	0.984	-
BMA-DNBM	0.71	0.54	0.891	0.989	39.5% DNBM
MMA-HECM	0.87	0.33	0.707	0.961	14.4% HECM
BMA-HECM	0.98	0.21	0.891	0.968	2.4% HECM

TABLE II. Copolymerization Ratios



Fig.3. Copolymerization Diagrams. Full lines calculated conversion curves.

Taking into account the values of the  $r_2$  reactivity ratios (in both the systems higher than 0.5) it may be assumed that the chemical heterogeneity is not substantial affected by the higher conversion degree in the second polymeric system. This will be valid mainly for copolymers with lower DNBM content.

On the contrary in the systems with the donor comonomer, HECM, the deviation between experimental data and the calculated conversion curves increases with increasing HECM content in the monomer feed. The reactivity ratios  $r_2$  of both the systems are distinctly below 0.5. The chemical heterogeneity of those copolymers will therefore increase substantially mainly at higher HECM content and for higher conversion. Again chemical heterogeneity will be perhaps neglijible in copolymers

with low HECM content, which are of main interest for studying the influence of CT-complexation on the rheological properties in polymer systems.

The differences observed in the copolymerization behaviour of the donor and the acceptor comonomers respectively, are reflected also in some properties of the obtained copolymers.

The molecular weights of the donor copolymers, for instance, are increasing with increasing HECM content, whilst the increasing DNBM content is accompanied sooner by a decrease of the molecular weights of the respective copolymers, although the initiator/overall monomer ratio was allways maintained the same in the copolymerization feed. This is exemplified by the data shown in TABLE III for both the copolymer systems of butylmethacrylate.

Copolymer	<u></u> M <sub>n</sub> a	т <sub>g</sub> b,К	Copolymer	M <sub>n</sub> a	т <sub>g</sub> b,к
PBMA <sup>C</sup> BMDN1 BMDN2 BMDN3 BMDN5 BMDN6 BMDN7 BMDN8 PDNBM <sup>C</sup>	55,000 59,800 39,500 45,900 47,200 49,700 36,000 37,800 12,000	285.8 298.7 306.2 309.0 311.6 312.3 315.6 317.8 353.1	BMHE1 BMHE2 BMHE3 BMHE5 BMHE6 BMHE7 BMHE8 PHECM <sup>C</sup>	57,400 135,200 100,000 127,200 125,300 160,600 197,700 57,000	310.3 330.7 342.9 369.3 380.3 390.2 394.0 408.6

TABLE III. Characteristics of the Copolymers of the Buthylmethacrylate Systems

<sup>a</sup>measured by osmometry in 1,2-dichlorethane at 30°C, <sup>b</sup>measured by DSC and extrapolated to zero heating rate, <sup>c</sup>polymerized in the same conditions as the copolymers

In the same table are also included  $T_g$  values of the copolymers. It may be of interest to notice that  $T_g$  data of copolymers with HECM exhibit positive deviations from additivity rules and may be explained in the diad approximation of the sequence distribution-glass transition correlation, whilst the data of the copolymers of DNBM show negative deviations and obey to the triad approximation of that correlation (SCHNEIDER and NORTHFLEET NETO, 1983). Differences are also observed in the rheological behaviour of the copolymers (SCHNEIDER, 1984).

#### Conclusion

In conclusion it may be stated that copolymerization of methacrylic monomers proceeds much more regular with the acceptor DNBM-comonomer than with the donor HECM-comonomer. At low comonomer content of the electron-active component, however, the copolymerization will occure allmost azeothropic as evidenced by the copolymerization diagrams, indiferent of the nature of the active comonomer.

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